

TP25 TENTH SETS



Consists of a center Nominal Gage, plus 12 gages in .0001" STEPS RANGING DOWNWARD from the nominal and 12 gages in .0001" STEPS RANGING UPWARD from the nominal.

Suggested Uses

Tenth step Gage-Sets have virtually unlimited applications in various Q.C., prototype and production functions. They provide standards for zeroing comparators, setting snap gages, hole center and layout determination, micrometer checking, precision arbors for staging parts and/or checking runout of blanks, etc. Receiving Inspectors can "walk up," in tenth steps, to actual new hole sizes of plated or anodized parts.

TP25 TENTH STEP (.0001") SETS

Sets may be ordered with any desired nominal size, as needed. The price of the set is shown in various ranges as listed below.

TP25 TENTH STEP (.0001") SETS		
Nominal Sizes From	thru	Price
0.0052"	0.0247"	246.40
0.0248"	0.1080"	96.00
0.1081"	0.3872"	115.20
0.3873"	0.6375"	163.20
0.6376"	0.8370"	233.60
0.8371"	1.0119"	262.40

"CYLINDRICAL STANDARDS" SETS

Fractional and Drill-Size sets provide multi-purpose setting standards in most popular increments. Useful for setting comparators, micrometers, snap gages, etc. quickly and accurately. The round masters ideally simulate a cylindrical part, eliminating the setting errors associated with the use of flat gage blocks.

Fractional Sets are cylindrical standards in every fraction size from 1/64" thru 1" in 1/64" increments — 64 gages.

Drill-Size Sets are cylindrical standards in all Number sizes, #1 thru #80 — 80 gages. And all Letter sizes from A thru Z — 26 gages.

DRILL-SIZE SETS		
DS80-A	#1 thru #20	\$92.00
DS80-B	#21 thru #40	\$88.40
DS80-C	#41 thru #61	\$80.60
DS80-D	#62 thru #80	\$114.20
DS26	A thru Z	\$125.60

FRACTIONAL SETS	
FS64-A	1/64" thru 3/8" \$110.80
FS64-B	25/64" thru 5/8" \$104.40
FS64-C	41/64" thru 1" \$237.00

TP25 SET NOMINALS
(FRACTIONAL SETS, LETTER SETS, NUMBER SETS)
Sets are priced by Nominal Size shown below

\$246.40		
	.0135	#80
	.0145	#79
1/64	.0156	
	.0160	#78
	.0180	#77
	.0200	#76
	.0210	#75
	.0225	#74
	.0240	#73

\$96.00		
	.0250	#72
	.0260	#71
	.0280	#70
	.0292	#69
	.0310	#68
1/32	.0312	
	.0320	#67
	.0330	#66
	.0350	#65
	.0360	#64
	.0370	#63
	.0380	#62
	.0390	#61
	.0400	#60
	.0410	#59
	.0420	#58
	.0430	#57
	.0465	#56
3/64	.0469	
	.0520	#55
	.0550	#54
	.0595	#53
1/16	.0625	
	.0635	#52
	.0670	#51
	.0700	#50
	.0730	#49
	.0760	#48
5/64	.0781	
	.0785	#47
	.0810	#46
	.0820	#45
	.0860	#44
	.0890	#43
	.0935	#42
3/32	.0938	
	.0960	#41
	.0980	#40
	.0995	#39
	.1015	#38
	.1040	#37
	.1065	#36

\$115.20		
	.1094	
	.1100	#35
	.1110	#34
	.1130	#33
	.1160	#32
	.1200	#31

\$115.20		
7/64	.1250	
	.1285	#30
	.1360	#29
	.1405	#28
9/64	.1406	
	.1440	#27
	.1470	#26
	.1495	#25
	.1520	#24
	.1540	#23
5/32	.1562	
	.1570	#22
	.1590	#21
	.1610	#20
	.1660	#19
	.1695	#18
11/64	.1719	
	.1730	#17
	.1770	#16
	.1800	#15
	.1820	#14
	.1850	#13
3/16	.1875	
	.1890	#12
	.1910	#11
	.1935	#10
	.1960	#9
	.1990	#8
	.2010	#7
13/64	.2031	
	.2040	#6
	.2055	#5
	.2090	#4
	.2130	#3
7/32	.2188	
	.2210	#2
	.2280	#1
	.2340	A
15/64	.2344	
	.2380	B
	.2420	C
	.2460	D
1/4	.2500	E
	.2570	F
	.2610	G
17/64	.2656	
	.2660	H
	.2720	I
	.2770	J
	.2810	K
9/32	.2812	
	.2900	L
	.2950	M
19/64	.2969	
	.3020	N
5/16	.3125	
	.3160	O
	.3230	P
21/64	.3281	
	.3320	Q
	.3390	R
11/32	.3438	
	.3480	S

\$115.20		
	.3580	T
23/64	.3594	
	.3680	U
3/8	.3750	
	.3770	V
	.3860	W

\$163.20		
25/64	.3906	
	.3970	X
	.4040	Y
13/32	.4062	
	.4130	Z
27/64	.4219	
7/16	.4375	
29/64	.4531	
15/32	.4688	
31/64	.4844	
1/2	.5000	
33/64	.5156	
17/32	.5312	
35/64	.5469	
9/16	.5625	
37/64	.5781	
19/32	.5938	
39/64	.6094	
5/8	.6250	

\$233.60		
41/64	.6406	
21/32	.6562	
43/64	.6719	
11/16	.6875	
45/64	.7031	
23/32	.7188	
47/64	.7344	
3/4	.7500	
49/64	.7656	
25/32	.7812	
51/64	.7969	
13/16	.8125	
53/64	.8281	

\$115.20		
	.3580	T
23/64	.3594	
	.3680	U
3/8	.3750	
	.3770	V
	.3860	W

\$163.20		
25/64	.3906	
	.3970	X
	.4040	Y
13/32	.4062	
	.4130	Z
27/64	.4219	
7/16	.4375	
29/64	.4531	
15/32	.4688	
31/64	.4844	
1/2	.5000	
33/64	.5156	
17/32	.5312	
35/64	.5469	
9/16	.5625	
37/64	.5781	
19/32	.5938	
39/64	.6094	
5/8	.6250	

\$233.60		
41/64	.6406	
21/32	.6562	
43/64	.6719	
11/16	.6875	
45/64	.7031	
23/32	.7188	
47/64	.7344	
3/4	.7500	
49/64	.7656	
25/32	.7812	
51/64	.7969	
13/16	.8125	
53/64	.8281	

\$262.40		
27/32	.8438	
55/64	.8594	
7/8	.8750	
57/64	.8906	
29/32	.9062	
59/64	.9219	
15/16	.9375	
61/64	.9531	
31/32	.9688	
63/64	.9844	
1"	1.0000	

See also "Special Sets", pg. 6